

CARPORT INSTALLATION INSTRUCTIONS FOR 4 1/2' ON CENTER FRAMES

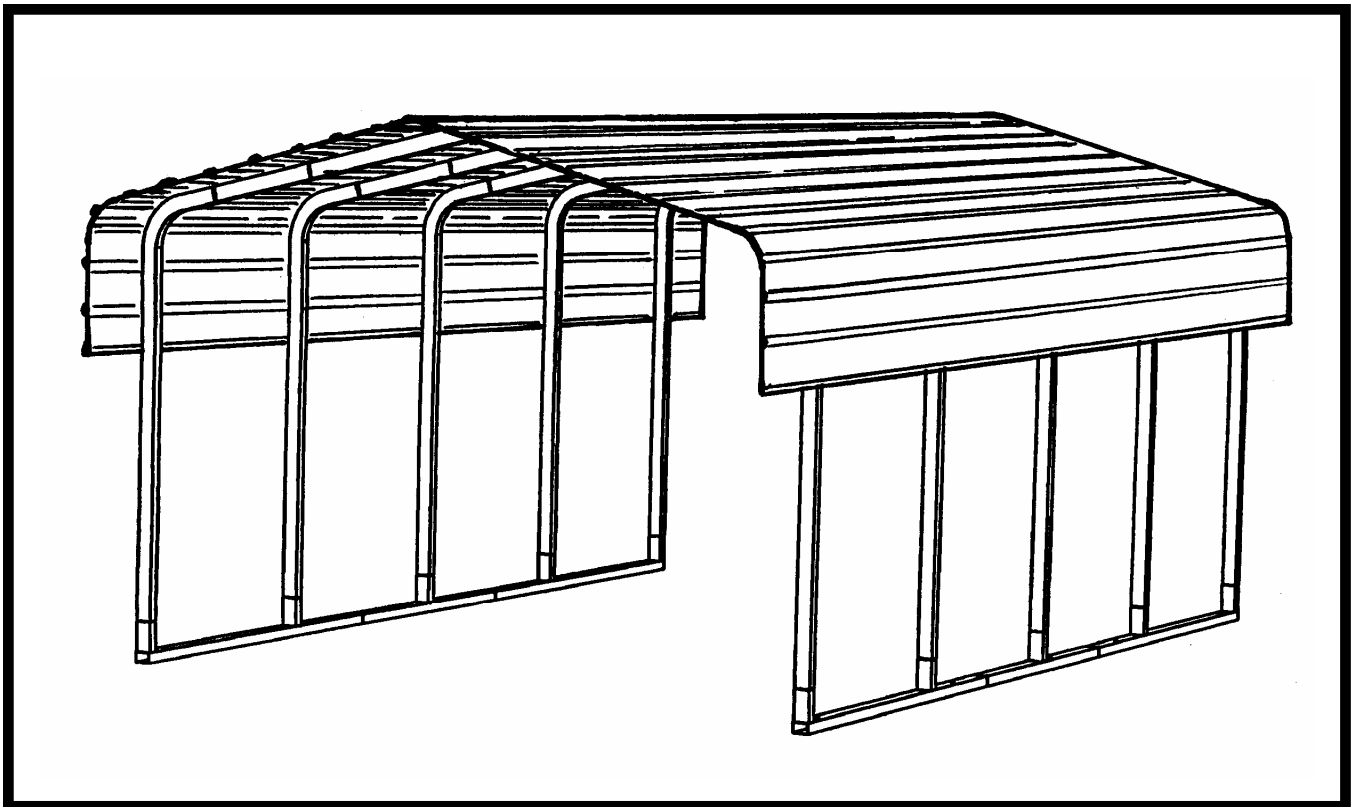
FRAME SIZES:

WIDTH: 10', 12', 14', 18', 20', 24', AND 30'

ON CENTER FRAME SPACING: 4 1/2'

BASIC FRAME LENGTH: 18' CAN BE EXTENDED IN 4 1/2' INCREMENTS

EAVE HEIGHTS: START AT 7 1/2' TO 12 1/2' IN 1' INCREMENTS.



Our unique assembly process quickly transforms the individual pieces into a finished structure that will give you a lifetime of service. Great care has been taken to ensure complete satisfaction with your purchase. In the unlikely event that there are any missing or damaged parts, or if you simply need technical assistance, please call our Toll Free Hotline at 1-800-900-7222 and your questions will be addressed promptly. Thank you for choosing the Versatube Building System.

SAFETY AND HAZARD INSTRUCTIONS

CAUTION:

Read the following safety warnings and all instructions in their entirety prior to installation. If you have questions or are missing any parts, contact Mid-South Metal Products, Inc. (DBA, VersaTube Building Systems) Customer Service at 1-800-900-7222 before proceeding.

WARNING:

Metal parts may get hot when exposed to high heat or direct sunlight. Avoid contact with skin and wear protective gloves and clothing to prevent the possibility of burns.

WARNING:

Do not stand or walk on the structure. It is not designed to support human weight or the storage of materials on the roof. Collapse of the structure may cause serious injury due to weight of components.

WARNING:

Avoid installation on windy days as wind may create hazards during the installation process. Wind may blow material or cause partially installed components to collapse prior to being secured or fully installed. The weight of the components or structure may cause serious injury if it should collapse.

WARNING:

Metal conducts electricity and electrical shock hazards exist since the structure is made of metal. During installation or storage, keep the structure and all components away from electrical sources. Make sure that your selected location is away from power lines, underground cables, and any other source of electrical power. Serious injury or even death may occur if contact is made with electrical current.

WARNING:

If the structure is moved once it has been installed, be certain to inspect all components and conditions and follow each and every step of these instructions to make certain that the structure is securely anchored, properly installed, and aligned. Failure to follow these steps could lead to collapse of the structure and may result in serious risk of injury.

WARNING:

In the event that your structure is enclosed, be sure to provide proper and adequate ventilation and egress and ingress. Hazardous, poisonous or noxious substances should not be stored in the structures absent proper ventilation and the following all warnings and instructions of the manufacturer of the substance. Also, proper ingress and egress should be provided to prevent persons or children from becoming trapped inside the structure.

WARNING:

If metal panels are selected to cover all or a portion of your structure, be careful of the sharp edges which may cause cuts or lacerations. Wear protective work gloves and suitable clothing for protection and always take care when handling metal parts.

WARNING:

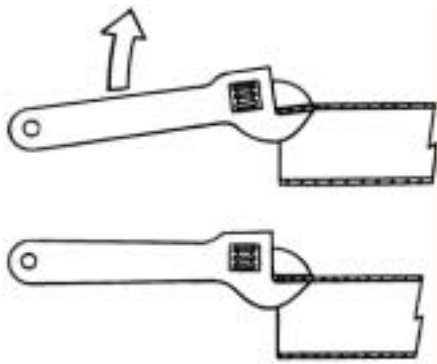
Always wear safety glasses or goggles when installing self-drilling screws.

ATTENTION:

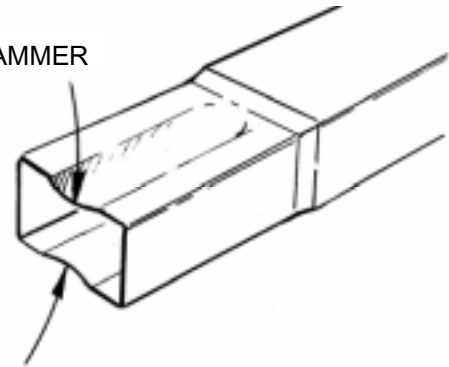
IT IS IMPORTANT THAT YOU READ THE FOLLOWING NOTE BEFORE STARTING THE ASSEMBLY OF YOUR CARPORT

NOTE:

If during the installation process you have difficulty fitting frame components together, use an adjustable wrench to open the end of the receiving tube as shown below. Close wrench down around bent portion of tube and bend wall outward. It may also be helpful to hit the center of the swage at the end of the tube to create more of a lead.



STRIKE WITH HAMMER



What you'll need

Torque Setting
Cordless (14 or 18 volt)
Or Electric Screw Gun
With 5/16" Socket Drive



Chalk Line and
Mason Line or
Nylon String



One must be able to comfortably reach the peak of the building 10' to 16' high depending on building width and height. An extension ladder can also be helpful when installing sheet metal.

2 Step Ladders



Safety Goggles
Or glasses



Level



Shovel or
Post Hole
Digger



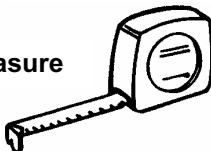
Work Gloves



Pencil/Marker
And Felt Marker



Tape Measure



Hammer



Tin Snips

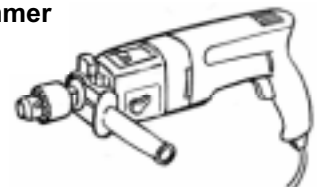


Items you may need

Adjustable wrench



Hammer
Drill



Masonry
Drill Bit
1/2" x 8"
Drill depth



Wrench, 3/4" & 1/2"



Motor Cycle or
Ratchet Straps



Vise grip or other
quick clamp



(May be required to pull
frame plumb.)

BASIC CARPORT PARTS LIST

BASE RAILS

4 1/2' ON CENTER FRAMES:

END BASE RAIL, 2" X 3" X 83 3/4" rail with 2 welded vertical pins, swaged one end. QTY. (4), part # 71-4802

CENTER BASE RAIL, 2" X 3" X 56" rail with 1 welded vertical pin in center. QTY. 2, part # 71-4801

NOTE: The length of the carport can be extended using **4 1/2' Base Extensions**, one on each side of the carport. 2" x 3" tube, Part # 71-7050. 2" x 2" tube part # 74-7050

SIDE POST, 2" X 3" tube with a bend at one end. QTY. 10. Part # 71-5000 (7 1/2') or # 71-5007 (7') or # 71-5008 (8').

PEAK, 2" X 3" X 72" with one bend in the center. QTY. (5) Part # 71-6000

HEIGHT EXTENSIONS (optional) Height extensions are 2" x 3" tubes with a swage at one end. They come in net height increments (the height from the end to the swage) of 1' to 5'. Part # HE-1, HE-2, HE-3, HE-4, HE-5.

RAFTERS,

10' wide carport, 2" x 3" tube swaged both ends. Part # 71-1500, QTY. 10

12' wide carport, 2" x 3" tube swaged both ends. Part # 71-2000, QTY. 10

14' wide carport, 2" x 3" tube swaged both ends. Part # 71-3000, QTY. 10

18' wide carport, 2" x 3" tube swaged both ends. Part # 71-3500, QTY. 10

20' wide carport, 2" x 3" tube swaged both ends. Part # 71-8000, QTY. 10

24' wide carport, 2" x 3" tube swaged both ends. Part # 71-8300, QTY. 10

30' wide carport, 2" x 3" tube swaged both ends. Part # 71-8400, QTY. 10

VINYL TRIM, Length will change depending on the size of the carport. Part # 9901-VTW

BUTYL TAPE, Length will change depending on the size of the carport. Part # 71-9401

FRAME SCREWS, # 12 hex head, Self-Drilling screws. Come in 70 pack #71-9999 or 40 pack # 71-9999-A
SCREWS FOR ROOF METAL, #12 x 3/4" painted screws with rubber washers.

VERSATUBE ANCHORS are supplied with each carport. (30" Rebar Anchors or Ground Anchors)

REBAR ANCHOR, used with concrete. #4 x 30" rebar with welded top plate. # ANC-24 Use 1 per post.

GROUND ANCHOR, No concrete needed. 3/8" x 36" threaded rod with hex nuts, fender washers and 4" square anchor plate. # ANC-36 Use 1 per post.

Concrete Wedge Anchors 1/2" x 7" are not supplied.

SHEET METAL PANELS, Sizes listed on page 15.

TRUSS BRACES: Truss braces may be required on your carport depending on width, wind load and snow load.

10', 12' and 14' wide carports do not require a truss brace. Two types of truss braces are available. Type 2 (collar tie with a vertical support) and type 3 (a collar tie with web angle braces and knee braces) See the part descriptions in that section.

SITE PREPARATION FOR CARPORTS

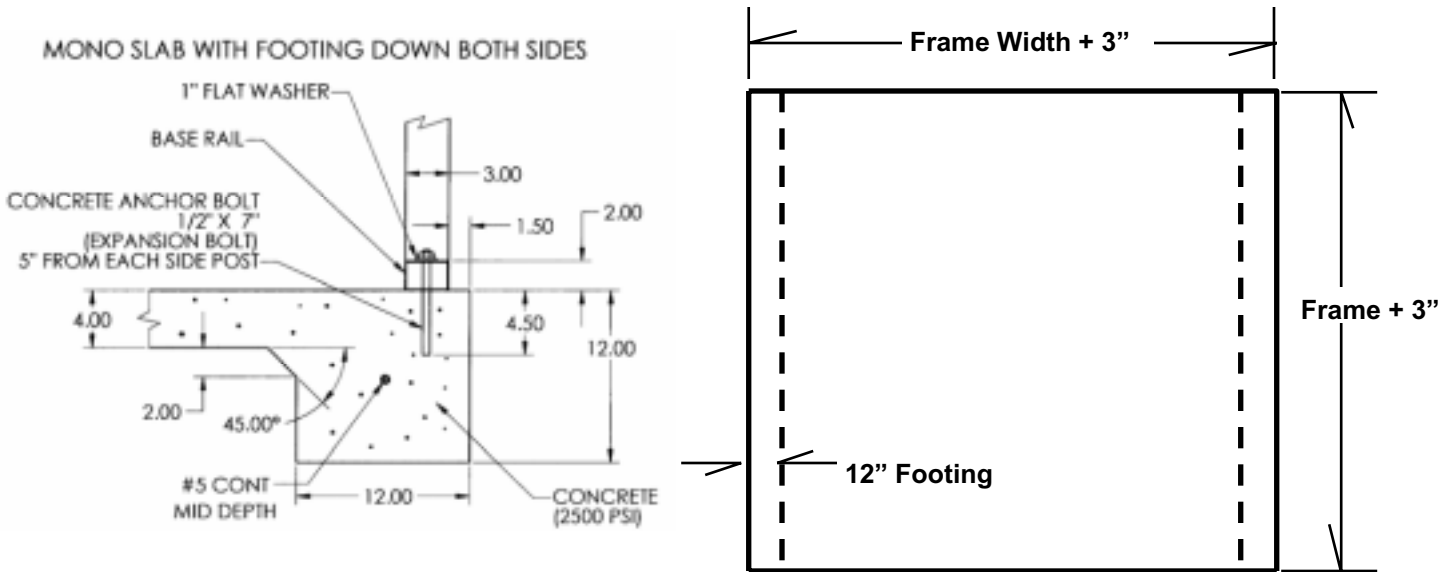
The Versatube carport frame is designed to be placed on a foundation that is level side to side and sloped about 1/8" per foot front to back or back to front. That foundation can be: **prepared ground** (leveled and re-compacted), a **concrete footing**, or a **concrete mono slab with built-in footing**. It is important that you create one of these conditions prior to your carport or building installation. We recommend that you check with your local building official prior to starting your project to find out what is acceptable for foundations and anchoring in your county. If you extend the carport site about 3 or 4 feet on all sides, it will make it easier to position ladders for sheet metal installation.

SLAB WITH FOOTING OR FOOTINGS ALONE

If you will be pouring a slab for your carport, the slab should be 4" thick and have a footing down both sides. The footing should be 12" x 12" with a 45° blend between the slab and the footing. The slab should have a front to back or back to front slope of about 1/8" per foot. One run of #5 rebar mid-depth is recommended in the footing. Check with your local building official for details and requirements in your county. Some counties require the footing to extend down 1' below the frost line. The concrete should be 2500 to 3000 PSI.

The outside dimensions of the slab should be at least 3" larger than your frame dimensions. Example: if you have a 20' x 20' frame, the slab should be at least 20'-3" x 20'-3". This will allow the center of your anchor bolts to be 3" from the edge of the slab.

FOOTINGS: Footings alone should be 12" wide and 12" deep and can be positioned so the base rails are centered in the footing if you will be using wedge anchor bolts to anchor the base rails. The outside dimension of the footing will be the carport width plus 9". The basic carport 5' On Center frame is 20' long. The 4 1/2' On Center frame is 18' long and the 4' On Center frame is 20'-2". Footings should be 3" longer than your frame. Footings should also slope 1/8" per foot front to back or back to front to allow water that might gather in horizontal ribs to flow over roof lap joints and off the roof.

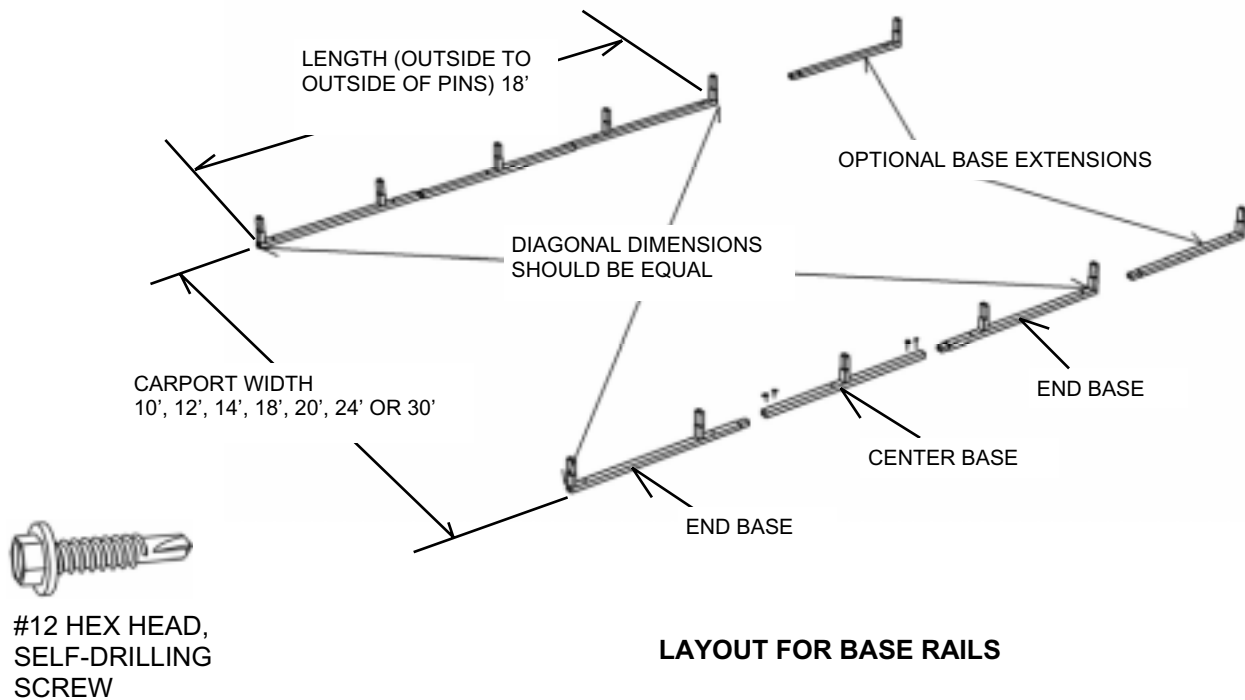


ASSEMBLING AND POSITIONING THE BASE RAILS:

Layout the base rails on your slab or footing or prepared ground. The base rails should be 10', 12', 14', 18', 20', 24', or 30' apart (outside to outside) depending on the carport that you purchased. The length from the front to the back of the base rail assembly will be 1/2" longer than the frame length. Example: If you have a 20' x 18' frame, the length of the base rail assembly will be 18'-1/2". The dimension from the front of the front vertical pin to the back of the back vertical pin will be 18'.)

Join all the base rail components as shown. Check the overall length of the assembly, keep the swage joints even in length and fasten the swage joints with (2) #12 hex head, self drilling screws per joint on top of the base rail.

Place the Left and Right base rail assemblies 10', 12', 14', 18', 20', 24', or 30' apart (outside to outside) and take a measurement across the diagonals of the frame to check it for square. Adjust the frame until the measurements are equal.



LAYOUT FOR BASE RAILS

ANCHORING CARPORT BASE RAILS:

These instructions offer three anchoring methods: (1) To a concrete slab or concrete footings with concrete wedge anchor bolts. (2) To the ground with Versatube Ground Anchors. (3) To the ground with Versatube Rebar Anchors into concrete piers (post holes).

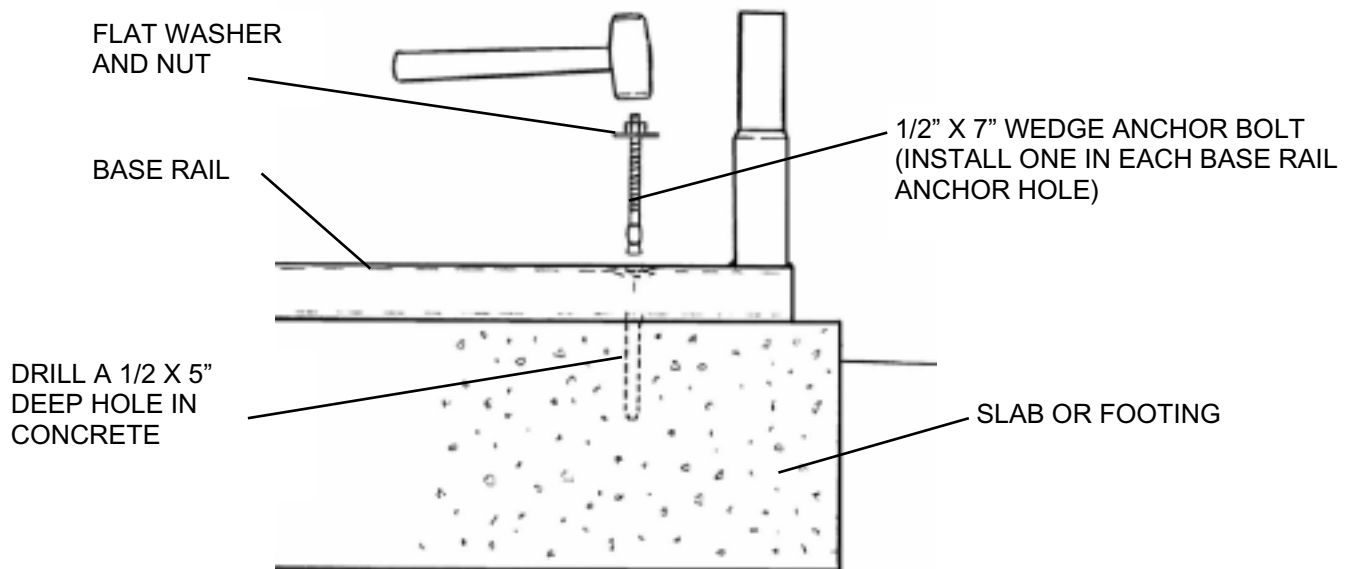
ANCHORING TO CONCRETE SLAB OR FOOTING WITH 1/2" X 7" WEDGE (EXPANSION) BOLTS

After you have completed all measurements and have the base rails in place and squared, screw the joints together with 2 screws per joint on the top surface of the base rail. This will assure that the rails remain straight and do not vibrate apart when you drill the anchor holes in the concrete.

To drill the anchor holes, you will need a hammer drill and a 1/2" x 8" or 12" concrete drill bit.

Hold the base rail in place with your foot, insert the drill bit through the anchor hole in the base rail and drill a hole 5" into the concrete. The base rail is 2" thick, so the total depth from the top of the base rail will be 7".

Place a flat washer onto the anchor bolt and screw on a hex nut until about 2 threads are exposed above the nut. Now, place the bolt in the hole and tap it down with a hammer until the nut and washer touch the top of the base rail. Use a 3/4" wrench to tighten the nut. Tighten the nut until it is snug. Do not crush the base rail tube.



ANCHORING TO GROUND WITH VERSATUBE GROUND ANCHORS: Special Order Anchors

DIGGING HOLES FOR GROUND ANCHORS

Mark the locations of the rails and the anchor holes on the ground. You may want to drive small stakes at the ends and several down the side of the base rails to mark the location. Move the base rails to one side and dig 8" diameter holes at each anchor point. Use a post hole digger to dig the holes. You may want to rent a gas-powered post hole digger with an 8" diameter auger for this job. The depth of the hole will depend on the Wind speed in your county and the type of soil that you have. See the chart below to determine the hole depth that you will need.

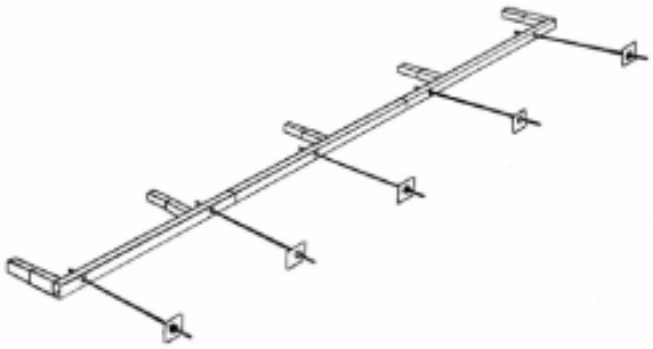
ANCHORING

Lay the base rails on their side and assemble a Versatube ground anchor in every base rail anchor hole. See illustration for anchor parts. (The distance you place the anchor plate from the end of the threaded rod will depend on the hole depth. See the chart below.) Re-position base rail assemblies over the holes dropping the anchors into each hole. Re-measure to make sure the rails are in the proper location. Tap the anchors down into the holes until the washer touches the top of the base rail.

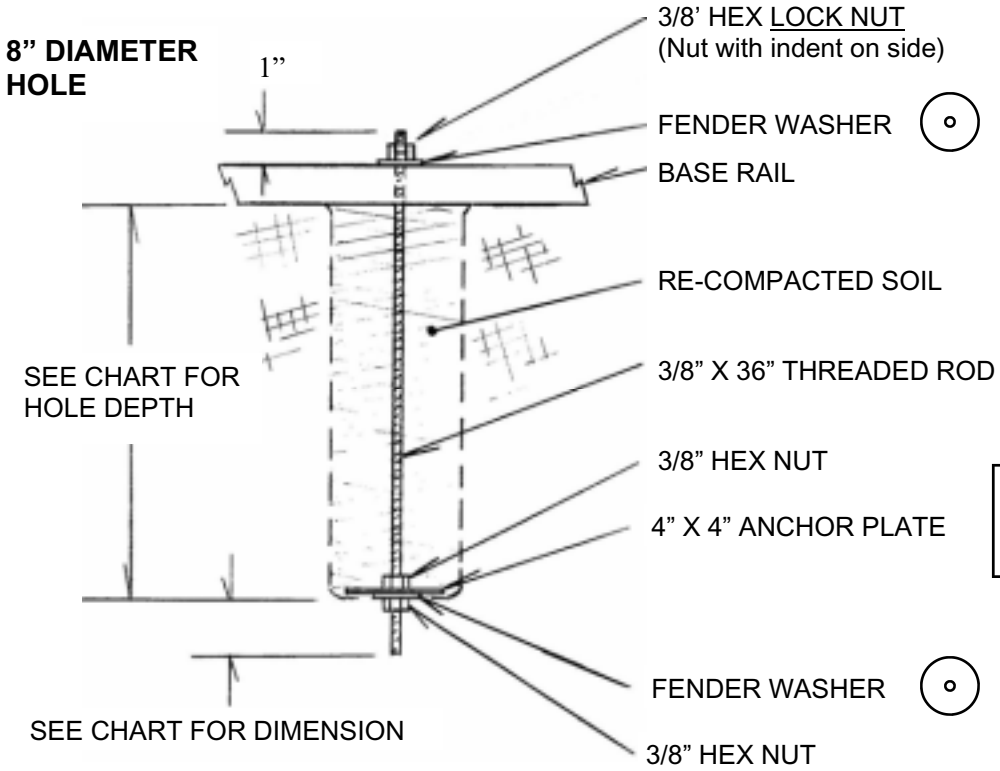
Now, return the dirt to the holes about 6" at a time tamping the dirt down with a 2x4 or a baseball bat as you go. Tamp from both sides of the base rail to keep the rail from shifting. Continue to check your measurements as you secure each anchor.

HOLE DEPTH CHART		
WIND SPEED	NORMAL CLAY/ SAND SOIL	SANDY, WET SOIL
70 MPH	18" DEEP	24" DEEP
80 MPH	20" DEEP	26" DEEP
90 MPH	22" DEEP	28" DEEP
100 MPH	24" DEEP	30" DEEP

HOLE DEPTH	DISTANCE TO SET PLAT FROM BOTTOM OF THREADED ROD
18"	15"
20"	13"
22"	11"
24"	9"
26"	7"
28"	5"
30"	3"



ASSEMBLE ANCHORS TO BASE RAIL ASSEMBLES AND RE-POSITION BASE RAILS OVER HOLES. DROP ANCHORS INTO HOLES, RETURN DIRT TO HOLES TAMPING IT DOWN AS YOU GO TO RE-COMPACT SOIL.



NOTE: The part of the threaded rod that extends below the anchor plate must be driven into the ground at the bottom of the hole.

ANCHORING TO GROUND WITH 30" REBAR ANCHORS IN CONCRETE PIERS: Normally provided with carport

DIGGING HOLES FOR CONCRETE

Mark the locations of the rails and the anchor holes on the ground. Move the base rails to one side and dig holes at each anchor point for concrete. You may want to rent a gas-powered post hole digger with an 8" or 12" diameter auger for this job.

HOLE SIZE:

Counties with 70 or 80 mph Exposure C wind: Use a 12" diameter hole 14" deep or a 8" diameter hole 18" deep.

Counties with 90 mph Exposure C wind: Use a 12" diameter hole 18" deep or an 8" diameter hole 24" deep for 12' to 20' wide carports. For 24' and 30' wide carports, use a 12" diameter hole 21" deep or a 8" diameter hole 30" deep.

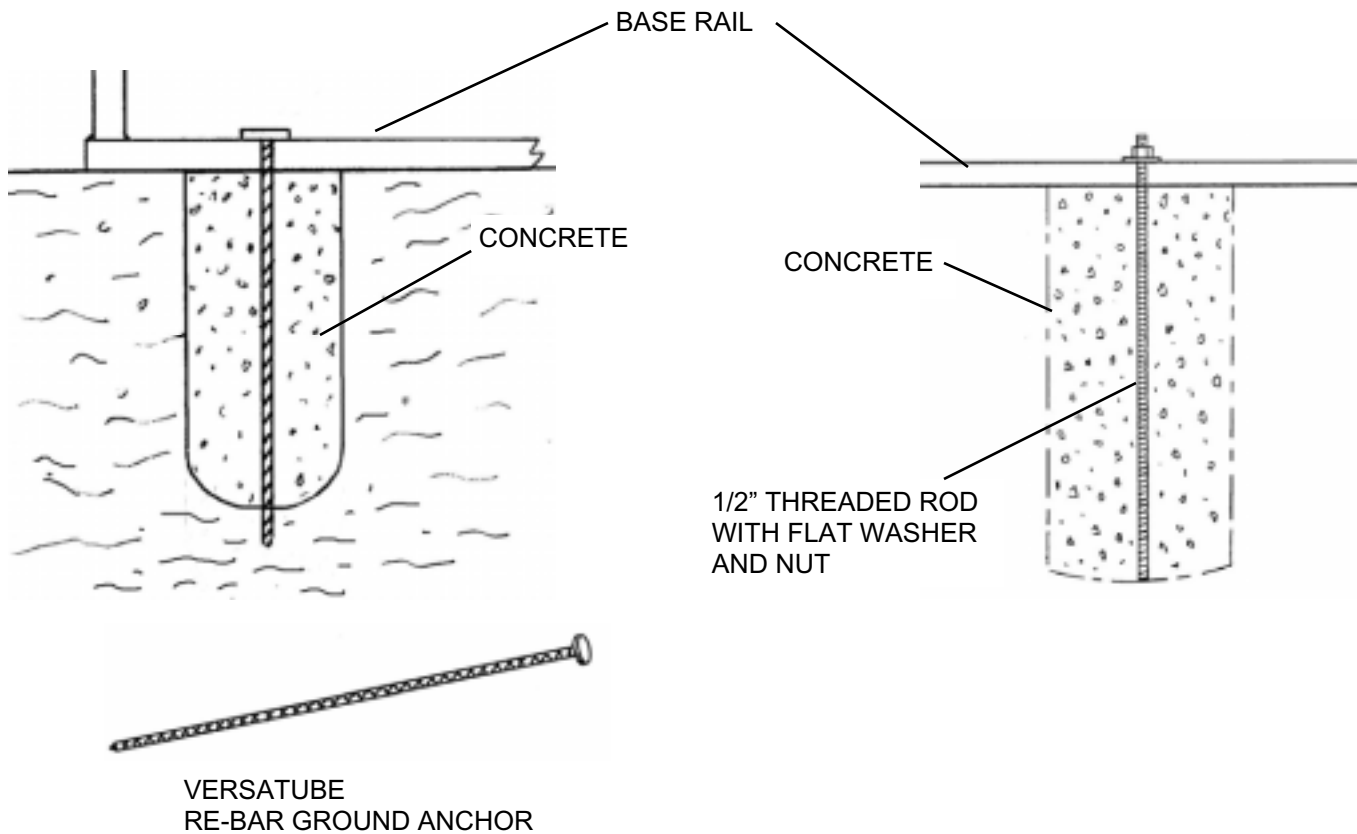
ANCHORING

Move the base rails back into position over the holes. Re-measure to make sure the rails are in the proper location (see layout on page 6).

Now drop or drive a Versatube 30" re-bar ground anchor or a 1/2" x 36" threaded rod with a flat washer and nut at the top into each anchor hole. A 24" threaded rod could also be used. Threaded rods are normally 3' long from your building center.

Mix up concrete and pour into holes up to ground level. You may want to rent a mixer for this job. Before the concrete sets, re-check all your dimensions to make sure the frame is square and has the proper width.

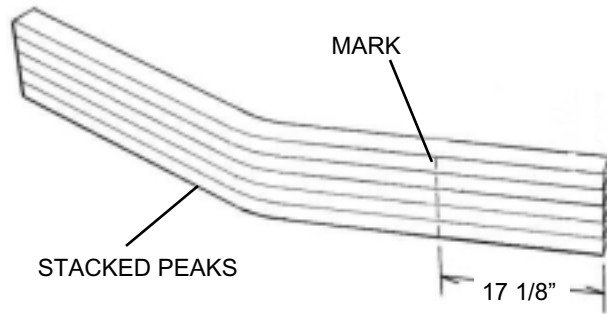
Let the concrete cure overnight before installing the Roof/Wall assemblies.



NOTE: If it is necessary to assemble and anchor the carport all in one work session, you can anchor the carport after it is complete. If you assemble the frame and install sheet metal before anchoring the base rails, it is important to have the site prepared and level. This will allow you to get the frame square and the sheet metal properly aligned with the frame.

ROOF/WALL FRAME ASSEMBLY

Before you start the assembly of the Roof/Wall sections, stack the Peak tubes, line up the ends and mark a line on the top of each peak 17 1/8" from one end. This will be the location of the edge of your first run of sheet metal panels on the roof of the carport.

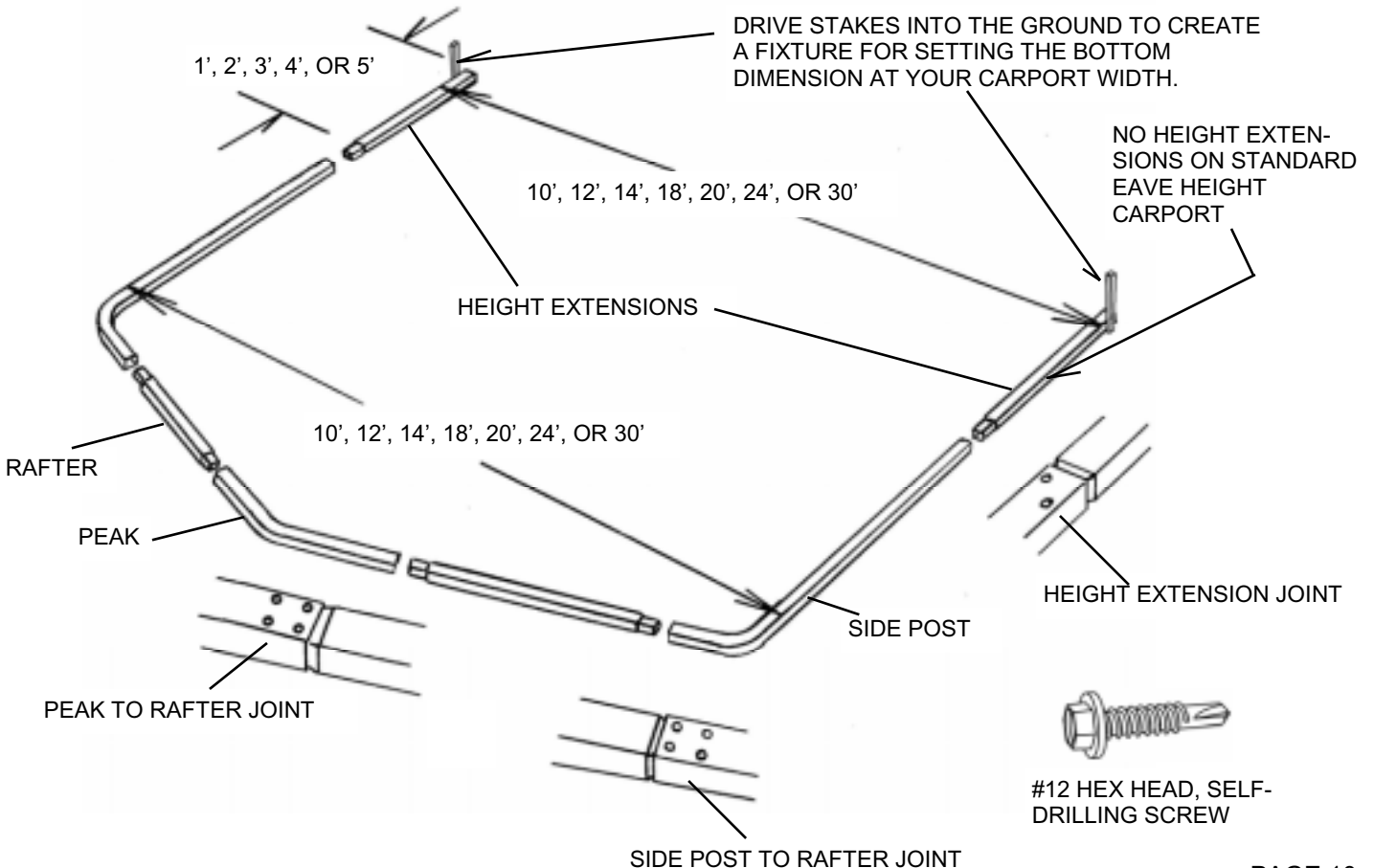


On the ground, assemble (1) peak, (2) rafters, (2) side posts, and (2) height extensions. (8', to 12 1/2' side height carports require height extensions.)

Before you fasten the joints with screws, take a measurement across the top and bottom of the assembly as shown. This outside measurement is the outside size of your carport. (10', 12', 14', 18', 20', 24', or 30') Try to keep the joint spacing on both sides of the assembly equal. **It is very helpful to drive stakes into the ground at the width of the building and use them to set the dimension at the bottom of the assembly. You should set the bottom dimension before you adjust and set the top dimension.**

Now, fasten the joints with #12 hex head, self-drilling screws. Use 4 screws in the peak to rafter and side post to rafter joints and 2 screws in the height extension joints. See details below.

NOTE: You can use the first assembly as a template to assemble the remaining Roof/Wall Frames.

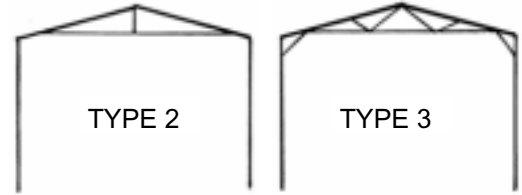


TRUSS BRACING:

TYPE (2) COLLAR TIE WITH VERTICAL, TYPE (3) COLLAR TIE WITH WEB BRACES

Your carport may or may not require a truss brace depending on carport width and the wind and snow load in your county. 10', 12' and 14' wide carports do not require truss braces. 18', and 20' carports often do not require a brace. All 24' and 30' wide carports require truss braces. Check with your dealer or call Versatube If you have questions.

NOTE: TRUSS BRACES ARE USED ON ALL INSIDE FRAME SECTIONS, NOT ON THE TWO END FRAME SECTIONS.



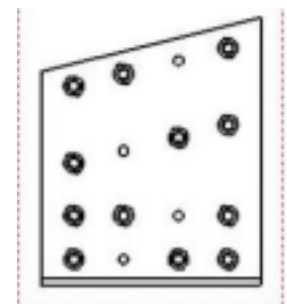
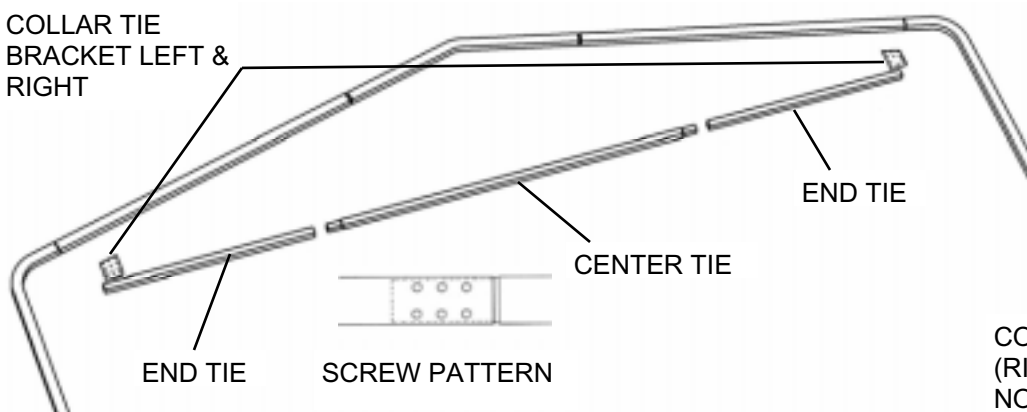
COLLAR TIE WITH VERTICAL BRACE

COLLAR TIE WITH WEB BRACING

COLLAR TIE ASSEMBLY:

Collar Ties are made up of 3 parts: (1) Center Tie 2" x 2" x 111" long swaged (reduced) on both ends (part #74-1110) and (2) end ties. End Ties are 2" square tube. On 18' wide carports 38 1/2" (part #7400-3850), on 20' wide carports 50 1/2" long (part #7400-5050). On 24' wide carports 74 1/2" long (part #7400-7450). On 30' wide carports 111" long (part #7400-11100).

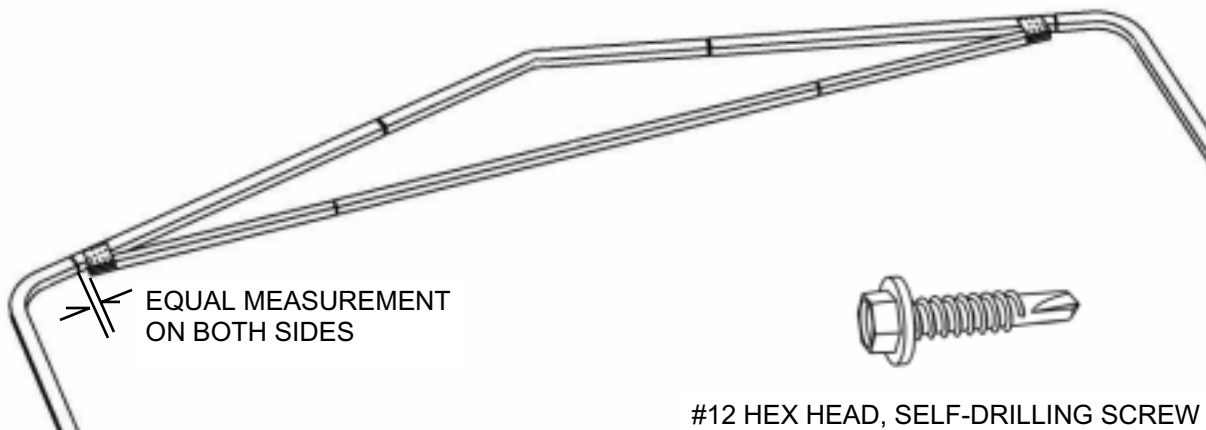
Assembly: Place an End Tie on both ends of the Center Tie and fasten each joint with (6) #12 hex head, self-drilling screws. Place screws on one side of the assembly as shown. Note: Make sure the assembly is straight when you install screws. Install a left and right Collar Tie Bracket on both ends as shown.



COLLAR TIE BRACKET, (LEFT) (RIGHT) IS A MIRROR IMAGE. NOTE SCREW PATTERN.

ASSEMBLY OF COLLAR TIE TO ROOF/WALL FRAME:

The collar tie must be centered in the frame. Take a measurement from the end of the side post to the collar tie bracket on both ends of the truss brace. Adjust the brace side to side until the measurements are equal. Fasten the collar tie brackets to the rafters with (6) self-drilling screws on each side of the assembly.

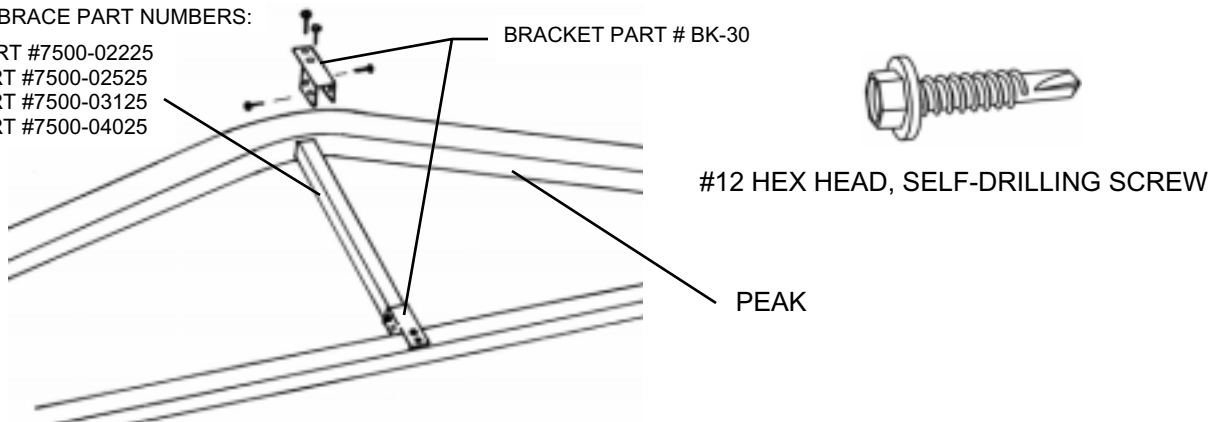


INSTALLING VERTICAL BRACE FOR BRACE TYPE (2) TRUSS BRACE

The Center Vertical Brace is 1 1/2" square x 22 1/4" long on 18 wide carport, 25 1/4" long on 20' wide, 31 1/4" wide on 24' wide and 40 1/4" long on 30' wide. Fasten the brace to the Collar Tie and the Frame Peak with Single Purlin Brackets. Use two screws in the bracket tongue and one screw in each side flange as shown. Fasten the brackets to the vertical brace first. Place the assembly together and adjust the parts to fit before installing any screws. Make sure that the Collar Tie assembly is straight before you fasten the brace to the Collar Tie and Peak.

CENTER BRACE PART NUMBERS:

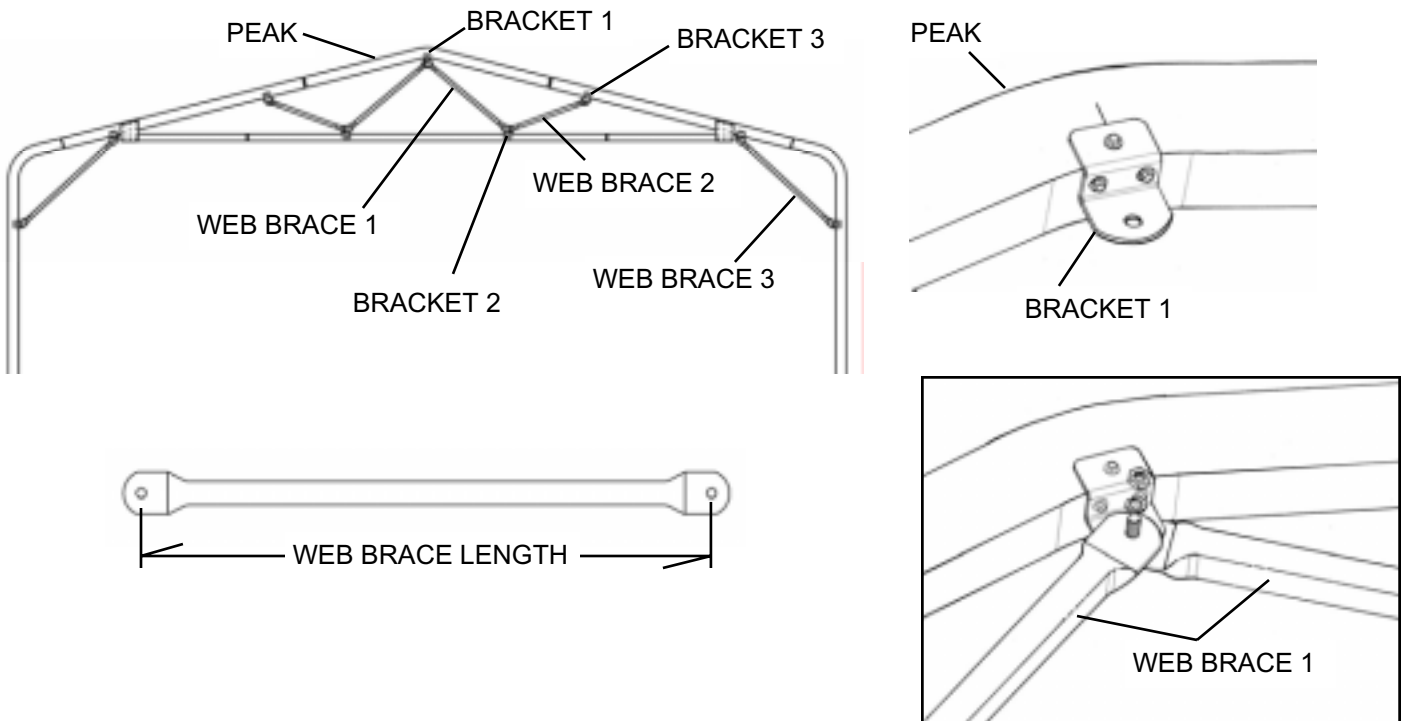
18W : PART #7500-02225
 20W: PART #7500-02525
 24W: PART #7500-03125
 30W: PART #7500-04025



INSTALLING WEB BRACING FOR TYPE (3) TRUSS BRACE: WEB BRACING ON 20', 24' AND 30' ONLY.

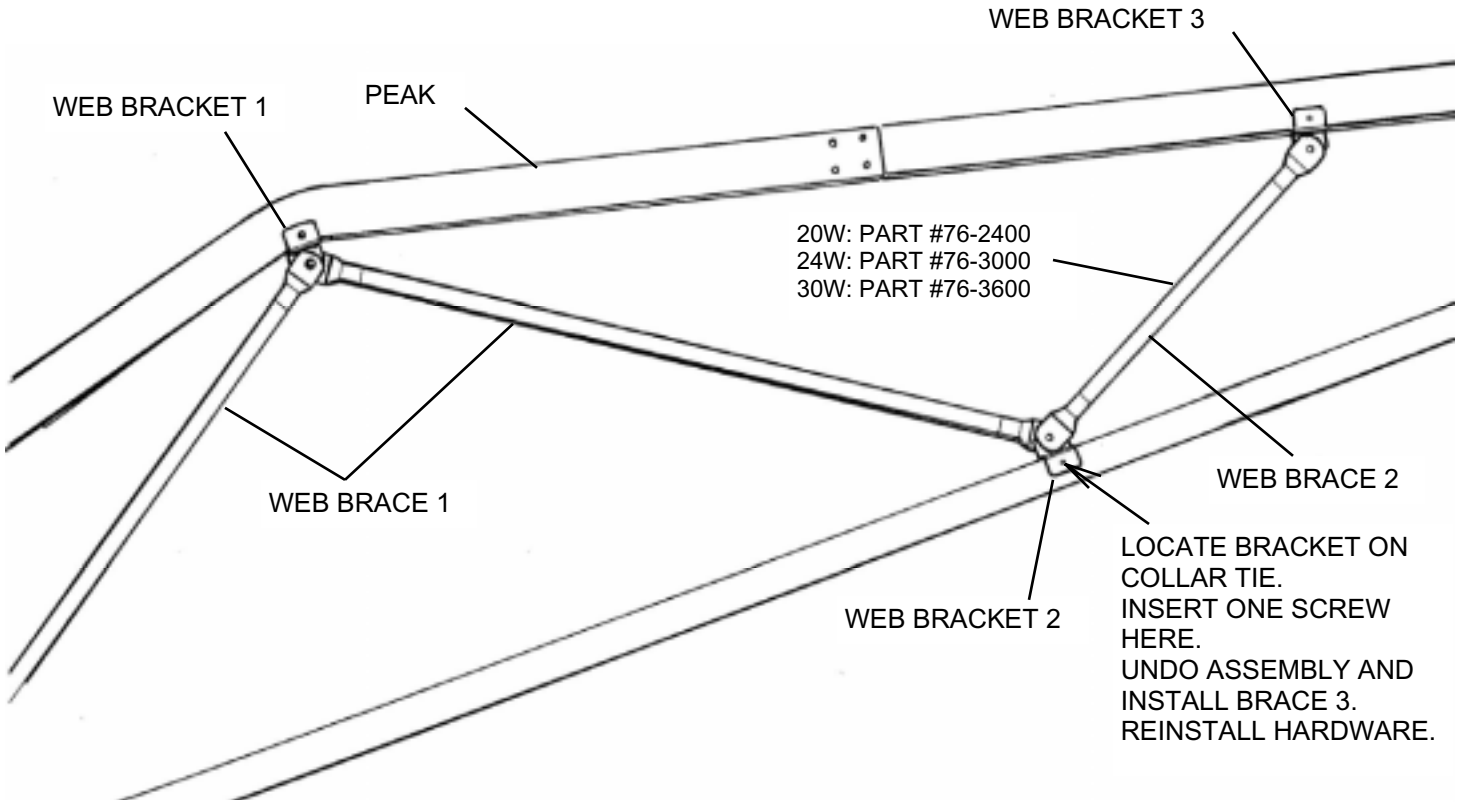
STEP 1: INSTALLING THE PEAK WEB BRACKET.

Measure up from both ends of the peak to find the center and make a mark. Place a Web Bracket centered at your mark and pressed against the bottom of the peak. Fasten the Bracket to the peak with 3 self-drilling screws as shown in detail.



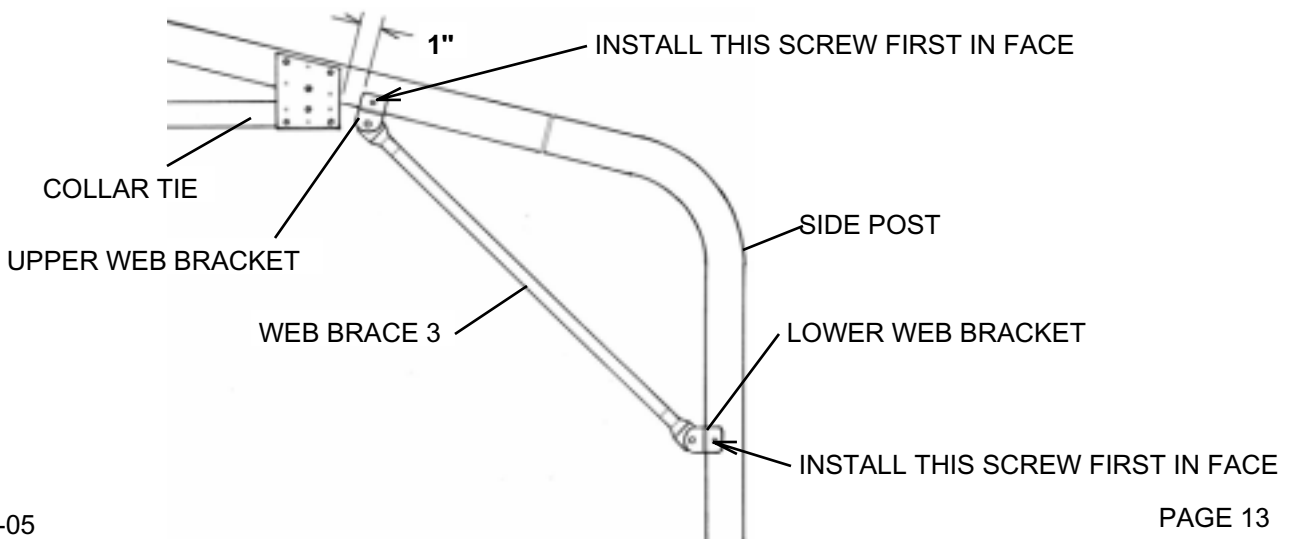
STEP 2: INSTALL TWO OF WEB BRACE 1: (On 20' wide building 36" long (part # 76-3600), On 24' wide building 46" long (part #76-4600) and on 30' wide building 60" long (part # 76-6000). Place one of the brace ends on top of the Web Bracket tab and the other brace end on the bottom of the tab. Join the parts with a 3/8" x 1 1/4" hex bolt, lock washer and hex nut. Do not tighten at this time. It may be necessary to lift the frame to insert bolt.

STEP 3: INSTALL WEB BRACE 2: (On 20' buildings 24") (On 24' buildings 30") (On 30' wide buildings 36") Loosely attach Web Bracket 2 to the other end of Web Brace 1. Place the Web Bracket on the Collar Tie (make sure the collar tie is straight and fasten the face of the bracket to the collar tie with a self-drilling screw. Remove the hex nut and attach one end of Web Brace 2 to the Web Bracket 2 assembly. (Like the first assembly, one brace end should be on one side of the web bracket tab and one on the other.) Now, loosely attach Web Bracket 3 to the other end of Web Brace 2 and fasten the bracket to the under side of the rafter. Repeat assembly for remaining Web Brace 2.



STEP 4: ASSEMBLING WEB BRACE 3: WEB BRACE 3 IS 24" LONG ON ALL CARPORTS (part #76-2400). Measure out 1" from the end of the Collar Tie and make a mark. This will be the location of the upper Web Bracket for Web Brace 3. Attach the upper Web Bracket with 3 self-drilling screws. Now, fasten Web Brace 3 to the upper Web Bracket with a hex bolt, lock washer and hex nut. (Do not tighten at this time.) Loosely attach a Web Bracket to the lower end of Web Brace 3 and place it against the side post. Re-check the building dimension across the bottom of the frame 20', 24', or 30' before attaching lower bracket to side post. Now, attach the face to the side post with a screw, remove the hex nut, let the bolt drop down and install the two screws in the side of the Web Bracket. Now, reinstall the bolt, lock washer and nut. Repeat assembly for remaining Web Brace 3 on the other side of the frame.

WHEN ALL BRACES ARE IN PLACE, TIGHTEN ALL HARDWARE. The nut size is 9/16". You may also need to hold the bolt head with pliers.



INSTALLING ROOF/WALL FRAMES SECTIONS TO BASE RAILS

NOTE: This assembly will require at least two people. 24' and 30' frames may require more. When raising a larger frame, the third person can walk the center of the frame up a ladder placed inside the carport.

Start at one end of the building and place a Roof/Wall frame assembly (**one with no truss brace**) on the first base rail vertical pins. Fasten joints with two screws each. Keep the screw heads away from the outside of the building where sheet metal may be installed. Check the bottom ends of the side posts or height extensions for dimples that might interfere with assembly to base rail pins. Dimples must be removed. (See page 2.)

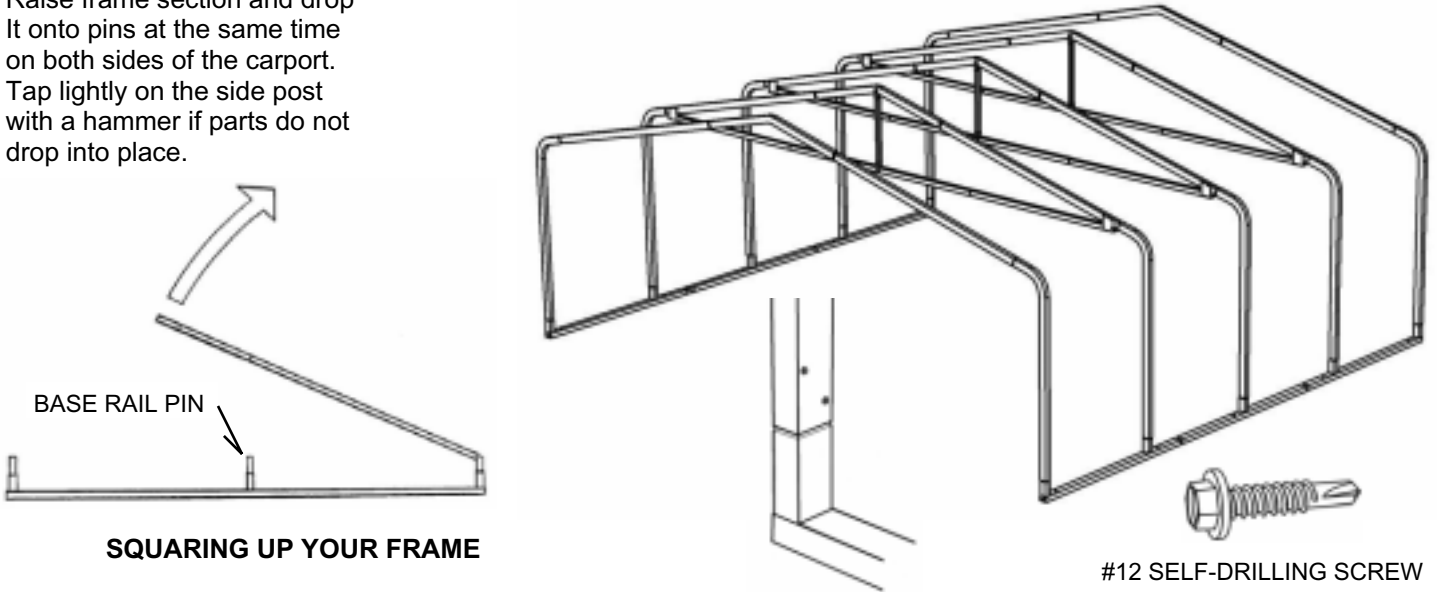
Repeat this assembly until all Roof/Wall frame assemblies are installed. (Remember, no Truss Braces at the ends of the Carport.)

Place bottom of side posts on base rail pins at an angle.

Raise frame section and drop

it onto pins at the same time on both sides of the carport.

Tap lightly on the side post with a hammer if parts do not drop into place.



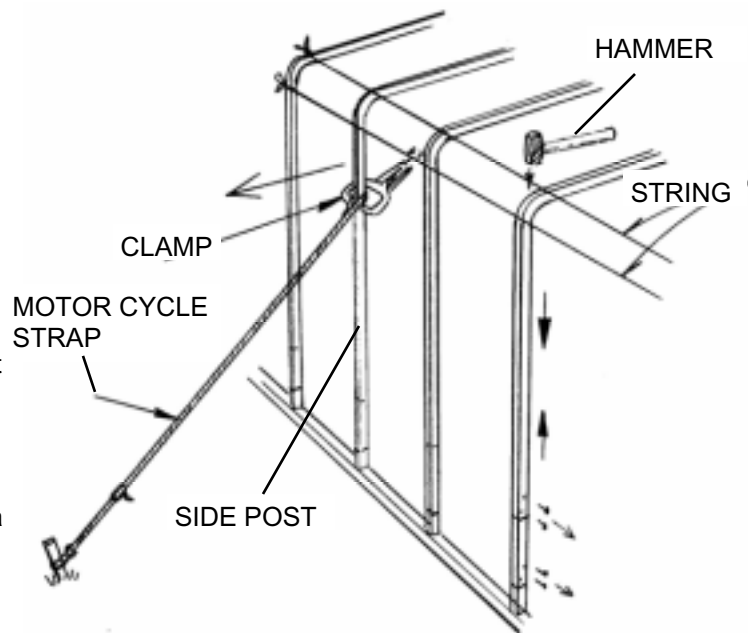
SQUARING UP YOUR FRAME

Before you install sheet metal, you may want to check the Roof/Wall assemblies to make sure they are plumb and square and that the side post heights are equal.

To do this, first check the front and back Roof/Wall sections to make sure that they are plumb side to side. Check the outside of the side post. If adjustments must be made, you can drive a wooden or metal stake into the ground about 8' from the building and use a Motor Cycle strap or Ratchet strap to pull the side post into plumb. Place a clamp on the side post as shown and attach the strap above the clamp.

When the front and back sections are plumb (side to side), tie two strings from the front side post to the back side post at the bottom and top of the bend radius as shown. These strings will let you see which sections are high, low or out of plumb. If the side posts are high or low, remove the joint screws and raise the low posts and hammer down the higher posts as much as possible. Reinstall the screws in a new location. Check the height of the side posts on both sides of the building. The straps should remain in place until several runs of roof metal have been installed.

Note: This is not a critical step, but it may improve the appearance of your building. If side posts are out of plane with the other side posts more than 1/4", it may be visible.



INSTALLING HORIZONTAL SHEET METAL ON THE CARPORT FRAME:

Different lengths, styles, and gauges of sheet metal panels can be installed on the Versatube frame. With the use of optional roof purlins, you can also install vertical sheet metal panels. For the purpose of these assembly instructions, we will be using sheet metal panels run horizontally. These instructions will cover the installation of roof and partial side panel coverage only. Menards supplies 29 GA. Sheet metal panels.

Note: Adding additional side panels will effect the wind load applied to your structure. If you intend to add additional panels, you may require additional bracing or closer On Center spacing of the frame sections.

Carport Panel lengths for:

4 1/2' On Center frame sections: 10' and 14'.

On a 18' long frame the 10' panels will overhang the frame 11" on both ends. Longer frames may require 14' panels. When 14' panels are at the ends of the carport the overhang will be only 5". **(See Panel layout guide on page 16)**

STEP 1: Installing Panel 1 (10' for 4 1/2' on center frame sections.)

On the bottom of the panel, put a light pencil mark to indicate the overhang. (11") This line will help you keep the overhang square with the end of the frame.

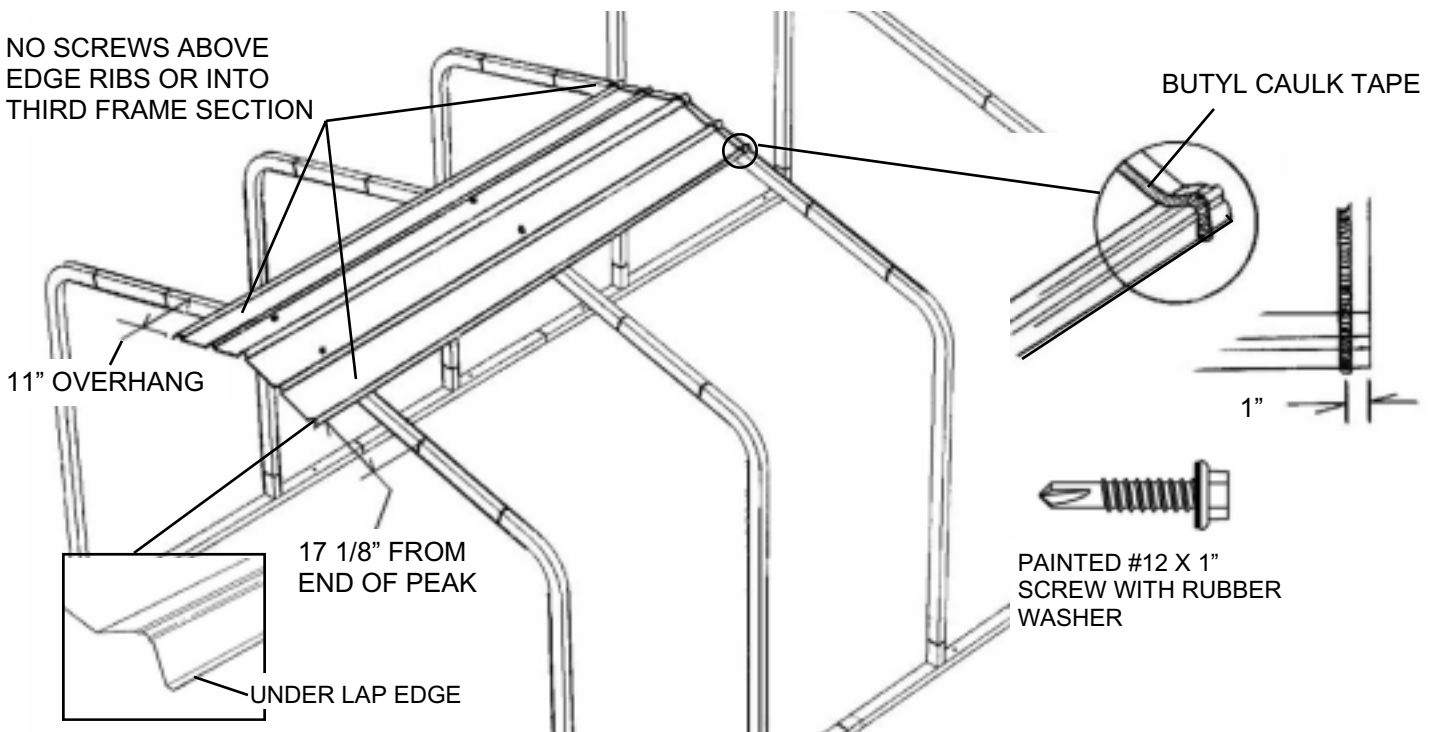
THE FIRST PANEL SHOULD BE INSTALLED ON THE LOW END OF THE CARPORT FOR PROPER DRAINAGE.

Before you assembled the Roof/Wall sections, you should have put a mark on one side of each peak as a guide for the under lap edge of the first run of panels down the peak of the carport. If you did not, refer to page 10 for the mark location. Note: on frames longer than 18', a 14' panel may be the first panel installed. (See chart on page 16.)

Place the first panel on the roof with the under lap edge of the panel lined up with the marks on the peaks and the end of the panel overhanging the end of the building 11" for 10' panels and 5" for 14' panels (see notes above). You may want to clamp the panel in place while installing the screws. With the panel lined up with all your marks, attach the panel to the first frame section with painted #12 x 3/4" self-drilling screws with rubber washers about 1" above the major ribs. **Do not install screws above the edge ribs at this time. You will be sliding the lower panels under the edges of the panels above.**

Before you install screws in the second frame section, check to see that it is square with the first section. Take a measurement between the frame sections at the base rail and transfer that dimension up to the peaks. Now, install screws in the second frame section. The other end of the panel should line up with the back of the third frame section on 10' panels and the forth frame section on 14' panels. Do not install screws into the third or forth frame section at this time.

Run a strip of Butyl Caulk Tape across the end of the panel 1" from the end as shown below. Let a little bit hang over the edges. You must get a good seal between panels running front to back on your carport.



**VIEW FROM THE LOW END OF THE CARPORT.
10' PANEL IS SHOWN.**

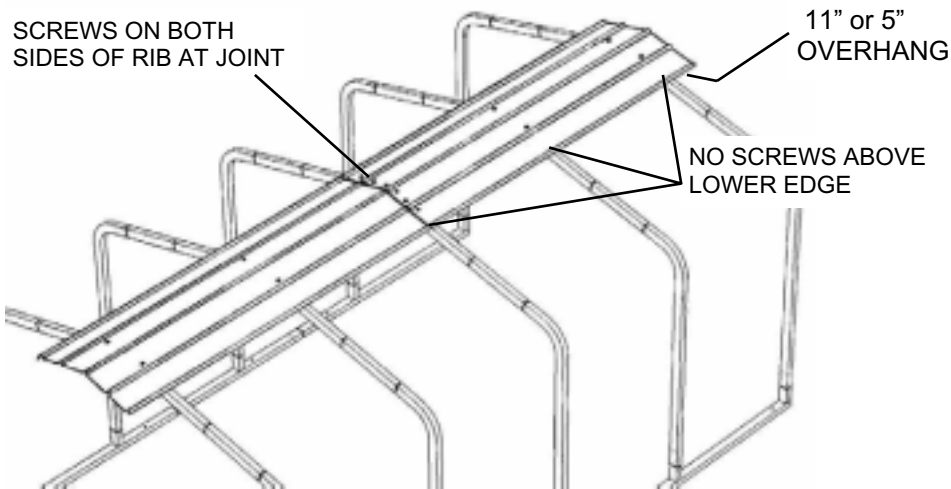
INSTALLING PANEL TWO

If you have not removed the protective paper on the butyl tape that you applied to panel 1, do that at this time. Now, position panel two as shown below with a 2" overlap on panel one. Press the panels together well to create a good seal with the butyl caulk. The lower (under lap) edge of the panel should line up with the marks on the peaks. Before you install screws, make sure that the third frame section is the same distance from the second frame section at the base rail and at the peak. Attach the panel with screws on both sides of the major ribs at the lap joint and above the major ribs at other locations. Do not install screws above the lower edge rib or at the end of panels that continue on down the roof.

NOTE: The second panel will also be 10' long if your frame is only 18' long. This panel will overhang the other end of the carport frame.

REMEMBER: On longer carports (with extensions), the end panels are the same length, center panels are shorter.

ADDITIONAL PANELS DOWN CARPORT LENGTH: Install additional panels down the length of the carport as needed in the same manner as you installed panel 2. See diagram below for panel guide.



PANEL LAYOUT GUIDE:

Note that the overhang at the end of the carport frame will be 11" when a 10' panel is at the end of the carport and 5" when a 14' panel is at the end on the carport.

THE FOLLOWING PANEL LIST IS THE PANEL LAYOUT FROM FRONT TO BACK ON DIFFERENT FRAME LENGTHS.

FRAME LENGTH	PANEL ORDER
18'	10'-10'
22 1/2'	10'-14'
27'	10'-10'-10'
31 1/2'	10'-14'-10'
36'	14'-10'-14'
40 1/2'	14'-14'-14'
45'	10'-14'-14'-10'
49 1/2'	14'-10'-14'-14'
54'	14'-14'-14'-14'
58 1/2'	10'-14'-14'-14'-10'

Install all panels down the peak of the carport before moving on to the second lower course of panels.

INSTALLING THE SECOND LOWER COURSE OF PANELS ON CARPORT

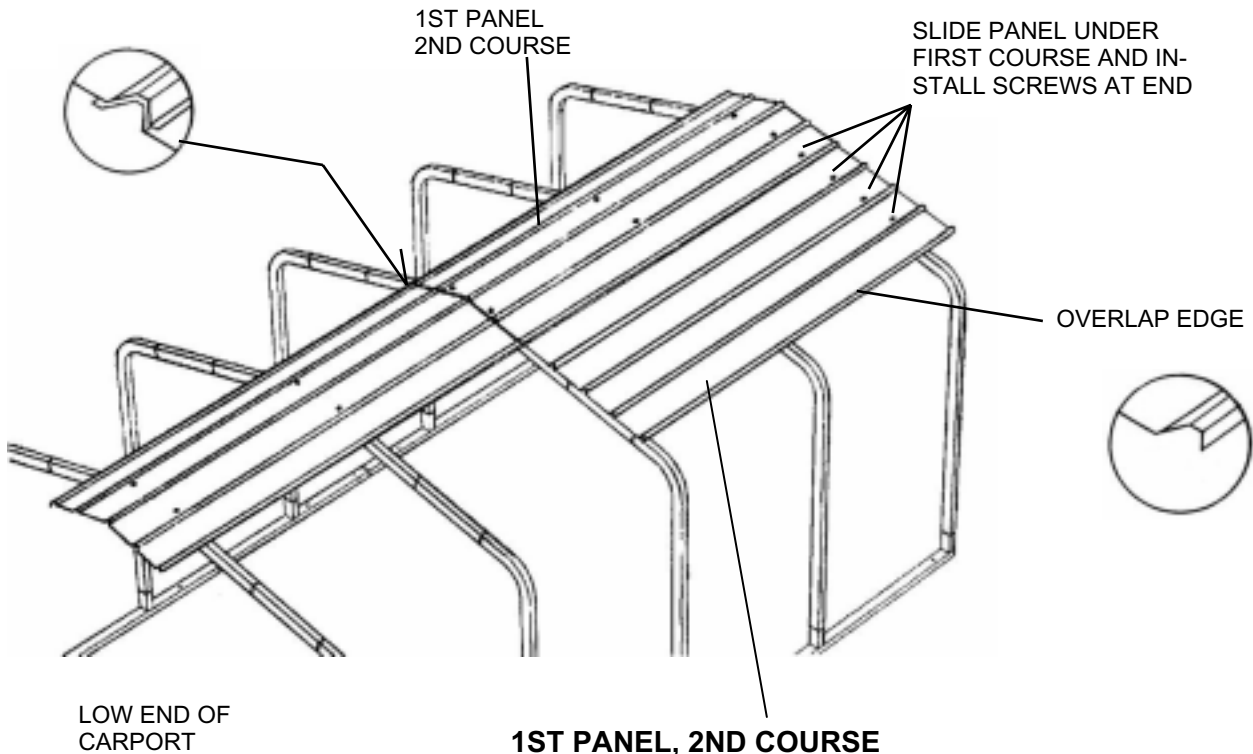
The second course of panels will be installed starting at the **opposite end** of the carport.

Slide the under lap edge of the first panel of the second course under the lower edge of the last panel in the first course. Note: On one side of the roof, you will be inserting a under lap edge under an under lap edge. This is fine and it only occurs once. In the rest of the installation, the under lap rib will go under an overlap rib. Install the screws at the end of the carport to hold the panel in place. (No screws above the lower edge at this time.)

Select the next panel to be installed and run a bead of butyl caulk tape on one end 1" from the end. The panel should be positioned with the under lap edge on the upper side of the panel. Remove the protective paper from the butyl caulk. Now, lift the end of the panel you just installed and the edge of the first course of panels above and insert the next panel 2" under the previous panel. Check your dimensions and press the panel overlap tightly together. Install screws in the overlap joint and all screws in the previous panel and the panels above that will not have to be lifted to insert additional panels. Note: To reach all of the screw locations, you will have to get up high on your ladder and lean on the roof with your hand or knee. When you do this, press only on the flat sections between ribs and make sure that you press only over a frame section.

Continue this installation method until the roof is sheeted on one side. The last panel on the side will be bent down around the frame and become a short side panel. Start all panels courses from the end of the carport that you started the second course of panels.

Now, repeat the assembly for the other side of the roof.



INSTALLING THE 2ND PANEL, 2ND COURSE AND ADDITIONAL PANELS 2ND COURSE

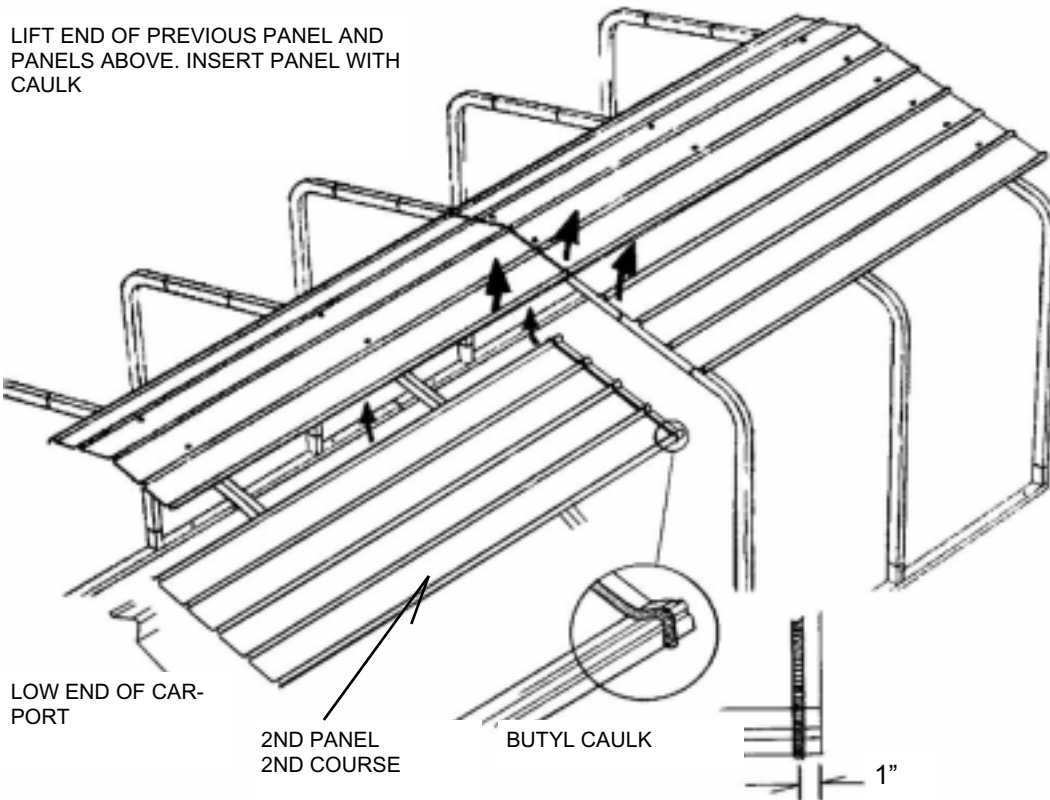
See the chart on the bottom of page 16 for panel sizes on your carport.

The additional panel/panels in the second course must be positioned with the under lap edge to the upper side of the panel. The upper under lap edge of the panel will lap under the panel above and the end of the panel will lap under the panel you just installed. Run a bead of butyl caulk on the end to be lapped under the previous panel 1" from the end and remove the protective paper. Now, lift the panels above and the previous panel in the course you are installing and slide the upper edge of the panel under the panel above and the end 2" under the previous panel. Press the panels together well at the caulked end to get a good seal. For longer carports, continue installing panels in the same manner to the end of the carport. Both ends of the carport should have the same overhang.

Additional Courses of Sheet metal: Start all additional courses of metal on the carport at the same end as you started the second course (the high end of the carport). Install them in the same manner. Place under lap edges under overlap edges.

Remove the protective paper on the butyl caulk and place the end of the second panel 2" over the end of the previous panel. With the ribs lined up and the panel pressed down to the frame, install the screws as shown below. Install the screws first on the side of the roof that you installed the first course of panels. For longer carports, continue installing panels in the same manner to the end of the carport. Both ends of the carport should have the same overhang.

2ND PANEL, 2ND COURSE



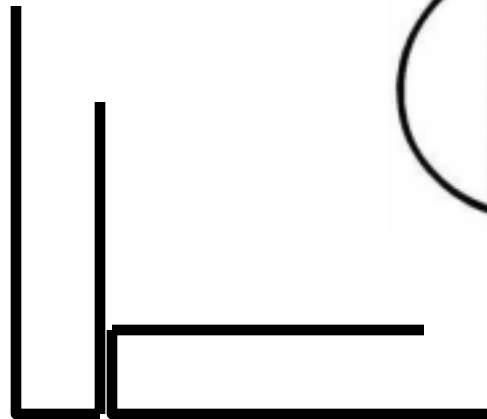
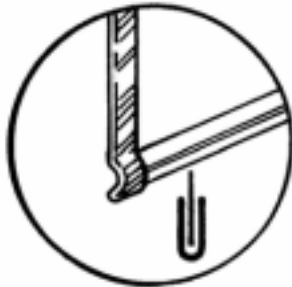
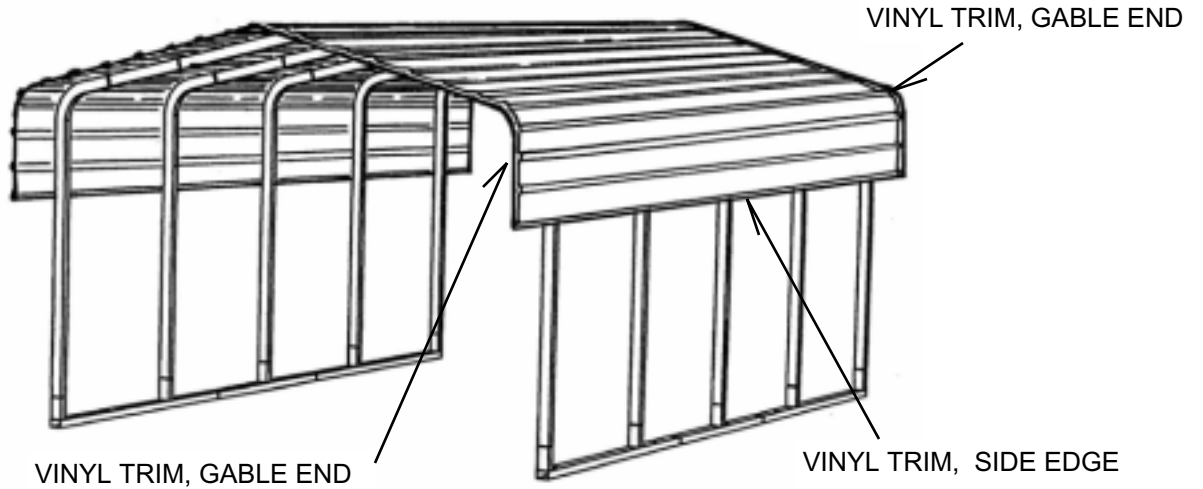
INSTALLING ADDITIONAL PANELS:

All additional panels should start on the high end of the carport (same as second course) and be installed in the same manner.

NUMBER OF COURSES: 10' wide (5), 12' wide (5), 14' wide (6), 18' wide (7), 20' wide (8), 24' wide (9), and 30' wide (11).

INSTALLING VINYL EDGE TRIM:

Install vinyl edge trim on front, back and side edges of sheet metal panels. Start at one corner and push the trim securely over the sheet metal edge. Install the trim on the gable ends first starting at one corner, up along the gable and down to the other corner. Install vinyl edge trim on both side edges of the carport. Clip the trim flush with the edge of the trim on the gable ends. It may help to use a small hammer to fit trim over major ribs. Use your tin snips to cut the trim.



BUTT SIDE EDGE TRIM UP TO GABLE END TRIM